

An innovative fabrication process that manipulates both the temperature and the direction of air flow into blown glass. The result is a slightly distorted sphere with an interior landscape of satellite shapes, including an opaque milk glass diffuser that houses either a low-voltage xenon or LED lamp.

The Cluster is suspended using coaxial cable and composed in hexagonal clusters in numerous configurations.





Lamping

## Material

1.5w LED or 20w xenon

Blown glass, braided metal coaxial cable, electrical components, and brushed nickel or white powder coated canopy. US Patent # D687,740 EU Patent # 001695834-001 to 004









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